## ACCUVALVE ${ }^{\oplus}$ MODEL AVC4000 SUBMITTAL

## MODEL CODE


$2=304 \mathrm{SS}, 20$ GAUGE
$3=316 S S, 20$ GAUGE
$4=$ ALUMINUM, 16 GAUGE

## SIZE

$06=06$ " DIAMETER
$08=08{ }^{\circ}$ DIAMETER
$0=10 "$ DIAMETER
$2=12$ " DIAMETER
$14=14^{\prime \prime}$ DIAMETER
$18=12 " \times 18$ " RECTANGULAR
$24=12 " \times 24 "$ RECTANGULAR $\square \square \square$


OPTIONS BLANK = NO OPTIONS F = FLANGES (REF NOTES 2 \& 3) = INSULATION (REF NOTE 4) $\mathrm{S}=\mathrm{TIGHT}$ SHUT-OFF (REF NOTE 1) W = WIRELESS BLUETOOTH

## ACTUATOR

17 = FAIL LAST POSITION (FLP), 10 SEC

## MATERIALS

| Materials Exposed to the Airstream |  |  |  |
| ---: | :---: | :---: | :---: |
| Model Material Designator | (2) 304ss | (3) 316SS | (4) Aluminum |
| Housing | 304 Stainless Steel | 316 Stainless Steel | Al. Alloy 5052-H32 |
| Compression Section | 304 Stainless Steel | 316 Stainless Steel | Al. Alloy 5052-H32 |
| Static Regain Section | 304 Stainless Steel | 316 Stainless Steel | Al. Alloy 5052-H32 |
| End Plate | 304 Stainless Steel | 316 Stainless Steel | Galvanized Steel |
| Blades | 304 Stainless Steel | 316 Stainless Steel | Galvanized Steel |
| Shafts | 316 Stainless Steel | 316 Stainless Steel | 316 Stainless Steel |
| Shaft Bearings | Teflon | Teflon | Teflon |
| Vortex Sensors | Polycarbonate Plastic, <br> UL94-V0 | Polycarbonate Plastic, <br> UL94-V0 | Polycarbonate Plastic, <br> UL94-VO |
| Sensor Tubing | Polyurethane, Ether-based | Polyurethane, Ether-based | Polyurethane, Ether-based |
| Compression Seals | Viton Rubber | Viton Rubber | EPDM Rubber |
| Machine Screws | 304 Stainless Steel | 316 Stainless Steel | 304 Stainless Steel |
| Rivets | 304SS | 316SS | 304SS |
| Blade Seals (optional) | Viton Rubber | Viton Rubber | EPDM Rubber |

MODEL CODE NOTES:

1) Blade seals are standard on all 6 " valves, therefore -S option is not available for valve size -06 .
2) Reference the Flange Detail - Vanstone submittal drawing for round flanges
3) Reference the Flange Detail - Rectangular submittal drawing for rectangular flanges

## OPERATING RANGE

| Valve Model | Min. Flow Measured |  |  | Full Scale Range |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
|  | CFM | L/S | CMH | CFM | L/S | CMH |
| AVC4X06-XX | 30 | 14 | 51 | 315 | 149 | 535 |
| AVC4X08-XX | 80 | 38 | 136 | 800 | 378 | 1359 |
| AVC4X10-XX | 120 | 57 | 204 | 1300 | 613 | 2209 |
| AVC4X12-XX | 180 | 85 | 306 | 1790 | 845 | 3041 |
| AVC4X14-XX | 250 | 118 | 425 | 2750 | 1298 | 4672 |
| AVC4X18-XX | 260 | 123 | 442 | 3200 | 1510 | 5437 |
| AVC4X24-XX | 350 | 165 | 595 | 4000 | 1888 | 6796 |

## SIZE AND WEIGHT

| Valve Model | Valve Dimensions (Reference Sheet 2) |  |  |  |  |  | Weight |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | "D" or "W" |  | "L" (Note 1) |  | "H" |  | Stainless Steel |  | Aluminum |  | Flange Add |  |
|  | in. | mm | in. | mm | in. | mm | Lbs. | kg | Lbs. | kg | Lbs. | kg |
| AVC4X06-XX | 5.88 | 149 | 22 | 559 | 10 | 254 | 13 | 5.9 | 9 | 4.1 | 2.0 | 0.9 |
| AVC4X08-XX | 7.88 | 200 | 24 | 610 | 12 | 305 | 16 | 7.3 | 12 | 5.4 | 2.6 | 1.2 |
| AVC4X10-XX | 9.88 | 250 | 24 | 610 | 14 | 356 | 20 | 9.1 | 14 | 6.4 | 3.2 | 1.5 |
| AVC4X12-XX | 11.88 | 300 | 27 | 686 | 16 | 406 | 26 | 11.8 | 16 | 7.3 | 4.5 | 2.0 |
| AVC4X14-XX | 13.88 | 350 | 30 | 762 | 18 | 457 | 30 | 13.6 | 20 | 9.1 | 5.2 | 2.4 |
| AVC4X18-XX | 17.88 | 454 | 30 | 762 | 17 | 432 | 43 | 19.5 | 26 | 11.8 | 5.0 | 2.3 |
| AVC4X24-XX | 23.88 | 607 | 30 | 762 | 17 | 432 | 49 | 22.2 | 29 | 13.2 | 5.5 | 2.5 |

SIZE AND WEIGHT NOTES:

1) Round valves with optional flanges " L " is $1 / 2$ " (13mm) less than standard valves

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SUBMITTAL DRAWING
AccuValve ${ }^{\circledR}$ Model AVC4000
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| REV. DATE: | $12-1-21$ | SHEET: | 1 |  | OF: 5 B



## ROUND VALVE: INSTALLATION INSTRUCTIONS

4. WARNING: Wear eye protection, protective gloves and clothing suitable for working with
5. Read all instructions prior to beginning installation.

NOTE: For detailed installation instructions, refer to the AccuValve ${ }^{\circledR}$ Installation \& Operation Manual.
2. Verify the tag number located on the valve label matches the HVAC schedule, when applicable.
3. Locate the duct section which the valve is servicing and select a suitable mounting location for the valve.

NOTES: The AccuValve ${ }^{\circledR}$ does not require straight inlet duct runs to operate properly, however it's always best to locate the valve away from transitions and bends to minimize impact on system static pressure. Be sure to select a location that will provide a minimum clearance of 14 inches ( 356 mm) unobstructed access to the control module, actuator and valve access cover. The AccuValve ${ }^{\circledR}$ is not position sensitive. It can be installed in any plane or rotational axis without having impact on the performance.
4. Provide an opening in the selected duct section sized appropriately for the valve being installed.

NOTE: A slip-fit valve will require an opening approximately 2 " ( 50.8 mm ) smaller than the valve length, whereas a flanged valve will require an opening the same length as the valve. Reference Sheet 1 and 2 for valve dimensions.
5. Install duct hangers within 12 inches ( 305 mm ) from each end of the valve. Reference Sheet 1 for valve weights.
! WARNING: Use duct hangers and hardware designed to support the total load of valve and associated duct sections. Failure to do so may result in serious personal injury or death.
6. Install the valve into the duct in accordance with the airflow direction label located on the valve. Position the valve for easy access to the control module side then secure to duct per the appropriate figure below.
NOTE: Screws, nuts, fasteners, duct sealant, hangers, and gaskets are not provided by Accutrol LLC.

## Standard Slip-fit Valve Secured Using Tek Screws

Seal joints using duct sealant and secure valve to duct at both ends using Tek screws.


14" (356mm) Keep-Out Zone

Figure 1

Standard Slip-fit Valve Secured Using Draw Bands
(Draw Bands are Sold Separately) After sealing joints with appropriate type of tape, secure both ends using draw band clamps


14" (356mm) Keep-Out Zone

Figure 2

Flanged Valve "Option F" Secured Using Companion Flanges (Companion Flanges are Sold Separately)
Install companion flanges to duct ends and secure to duct. Apply duct sealant and/or gasket to flange face. Install valve and rotate VanStone flanges to align with bolt holes on the duct flanges. Secure flanges using appropriate hardware.


14" (356mm) Keep-Out Zone

Figure 3

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## RECTANGULAR VALVE: INSTALLATION INSTRUCTIONS

1. Read all instructions completely before installing the valve.
! WARNING: Wear eye protection, protective gloves and clothing suitable for working with sheet metal which may have sharp edges.
2. Verify the tag number located on the valve label matches the HVAC schedule when applicable.
3. Select optimum mounting location for the valve

NOTE: The AccuValve ${ }^{\circledR}$ does not require straight inlet duct runs to operate properly, however it's always best to locate any duct device away from transitions and bends to minimize impact on system static pressure.
4. Allow a minimum clearance of 14 inches ( 356 mm ) unobstructed access to the controller, actuator and valve access cover.

NOTE: Rectangular valves are normally installed with the "access side" facing downwards for easy access. However, the AccuValve ${ }^{\circledast}$ is not position sensitive. It can be installed in any plane or rotational axis without having impact on the performance.
5. To support the weight of the valve, install duct hangers within 12 inches ( 305 mm ) of valve connections. Reference Sheet 1 for valve weights.
! WARNING: Use duct hangers and hardware designed to support the total load of the valve and associated duct sections. Failure to do so may result in serious personal injury or death.
6. After the duct section is properly supported to carry the weight of the valve, install valve into the duct in accordance with the Airflow Direction Label located on the valve. Position valve so the controller, actuator and access cover are easily accessible.
7. Reference the appropriate diagram to the right for installation details. NOTE: Screws, nuts, fasteners, duct sealant, hangers, companion flanges and gaskets are not provided by Accutrol LLC.

RECTANGULAR VALVE: INSTALLATION DIAGRAMS
Figure 1
Standard Slip-fit Valve Using Tek Screws


For slip-fit applications valve must be inserted at least 1 " into ductwork to cover open holes on valve housing.

Figure 2 Flanged Valve "Option F" Using Companion Flanges (Provided by Others)


## CONTROL MODULE

Note: Do not use controller enclosure as junction box for other equipment

Note: If a conduit connection is required, the strain relief fitting and bushing can be removed and replaced with a .875" (22mm) conduit fitting. (Provided by Others)


## Wiring Instructions

1. Remove cover.
2. Route cables through the strain-relief fitting into the enclosure.
3. Connect wires to the appropriate terminals.
4. Secure terminal screws.
5. Insert the ratcheting strain relief over cable(s) and push down until snug
6. Reinstall cover.

## ELECTRICAL SPECIFICATIONS

## POWER:

24VAC +/-20\%, 50/60Hz. (Class 2 Power Source) 17VA
24VDC +/-10\%, 9W
INPUT:
Analog Input (Software Selectable):
Voltage: 0-10v Range, Input Impedance $=100 \mathrm{~K}$ ohms
Current: 0-20mA Range, Input Impedance $=500$ ohms
Resistance: 0-20K Range, 500uA Internal Current Source
Digital Inputs: 2 dry-contact inputs
Analog Outputs (Software Selectable): 0-20mA, 4-20mA, 0-10V, 2-10V, $0-5 \mathrm{~V}$ or $1-5 \mathrm{~V}$ V-out capable of driving 1 K -ohm load @ 10V, l-out capable of driving 1K-ohm load RS-485: EIA 485 BACnet MS/TP 2-wire, Receiver Impedance: $1 / 4$ unit load

Note: Network bias and field termination are NOT provided by the AVC Control Module CONFIGURATION PORT: USB Type C, Wireless Bluetooth (Optional)

## TERMINAL PLUGS:

Power: 2-Position, vertical pluggable, Wire Size range - 12-30 AWG
IO: 7-Position terminal block, Wire size range - 16-30 AWG
BACnet: 2-Position terminal block, Wire size range - 16-30 AWG

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! WARNING: During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. This work shall be performed by a licensed electrician or qualified individual who has been properly trained in handling live electrical equipment. Failure to follow all electrical safety precautions when exposed to live electrical components may result in serious injury or death.
! CAUTION: Maintain polarity if power source is used to power multiple devices otherwise equipment may be damaged.

## WIRING DIAGRAM

NOTE: Connections will vary based on application. For detailed wiring instructions, use this drawing in conjunction with the job-specific wiring diagrams.


Optional Wireless Bluetooth Module Reference Wireless Bluetooth Field Manual.
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